

# SHANGRAO RUICHEN SEALING CO.,LTD DONGGUAN RUICHEN SEALING CO.,LTD

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### **MATERIALS TEST REPORT**

## NBR70 BLACK FDA (N7001F) COMPOUND

## ASTM D2000 M2BG 710 A14 B14 EO14 EO34 EA14 F17

Press Cure		Post Cure			
Sheet : 5min 170℃	Sheet : 1 hrs 120°C  Button : 1 hrs 120°C				
Button : 10 min 170 $^{\circ}\mathrm{C}$					
ORIGINAL PROPERTIES	SPECIFICATION )	TEST RESULT	ASTM TEST METHOD		
HARDNESS SHORE A	70°±5	67	D2240		
TENSILE STRENGTH, MPA, MIN	≥10	13.21	D412		
ULTIMATE ELONGATION, %, MIN	≥250	418.16	D412		
SPECIFIC GRAVITY (g/cm³)		1.27	D297		
HEAT RESISTANCE 70 H . AT 100 $^{\circ}$ (A14)			D573		
CHANGE IN HARDNESS, POINTS	+/-15	6			
CHANGE IN TENSILES STRENGTH, %	+/-30	-6.89			
CHANGE IN ULTIMATE ELONGATION,MAX %	-50	-33.66			
COMPRESSION SET, MAX, 22H AT 100℃ (B14 )	≤25	15.58	D395		
FLUID RESISTANCE NO.1 OIL, 70H AT 100℃ (EO14)			D471		
CHANGE IN HARDNESS, POINTS	-5~+10	6			
CHANGE IN TENSILES STRENGTH, MAX %	-25	10.52			
CHANGE IN ULTIMATE ELONGATION,MAX %	-45	-18.90			
CHANGE IN VOLUME %	-10~+5	-5.20			
FLUID RESISTANCE NO.3 OIL, 70H AT 100℃ (EO34)			D471		
CHANGE IN HARDNESS, POINTS	-10~+5	-5			
CHANGE IN TENSILES STRENGTH, MAX %	-45	-12.57			
CHANGE IN ULTIMATE ELONGATION,MAX %	-45	-14.50			
CHANGE IN VOLUME %	0~+25	10.67			
WATER RESISTANCE:100℃,70H (EA14)			D471		
CHANGE IN HARDNESS, POINTS	±10	+2			
CHANGE IN VOLUME %	±15	-2.17			
LOW-TEMPERATURE BRITTLENESS NONBRITTLE					
AFTER 3MIN AT -40°C (F17)	NONBRITTLE	PASS	D2137		

#### Remark:

- 1. The data are based on testing slabs I buttons and are for reference purpose only..
- 2. Our compound can meet above -mentioned ASTM 2000 Spec.
- 3. This information is, to the best of our knowledge, accurate reliable to the date indicated.
- 4. The above mentioned data have been obtained by tests we consider as reliable, We don't assure that
  - the same results can be obtained other laboratories, using different conditions by the preparation and -evaluation of the samples.

Approved By:	Frankie Fang	Checked By:	Yunli Tu	Tested By:	Jianjun Zhu
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